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VENTAS IN Form 4	NC								
	15, 2009								
September 15, 2009 FORM 4 Check this box if no longer subject to Section 16. Form 4 or Form 5 obligations may continue. See Instruction 1(b). UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549 STATEMENT OF CHANGES IN BENEFICIAL OWNERSHIP OF SECURITIES Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934, Section 17(a) of the Public Utility Holding Company Act of 1935 or Section 30(h) of the Investment Company Act of 1940								OMB APPROVAL OMB 3235-0287 Number: January 31 Expires: January 31 2005 Estimated average burden hours per response 0.5	
(Print or Type 1. Name and A GEARY R	Address of Reporting	Symbol	er Name an AS INC [r Trad	0	5. Relationship of I ssuer		
(Last) 9901 LINN	(First) (Middle) 3. Date (Month/	of Earliest T Day/Year)	-	1	- - 1	(Check _X_ Director Officer (give t pelow)		e) 9 Owner er (specify
I OTHEVIL	(Street)		endment, D onth/Day/Yea	-	al	1	5. Individual or Joi Applicable Line) _X_ Form filed by O Form filed by M	ne Reporting Pe	erson
	(State)						Person		
(City) 1.Title of Security (Instr. 3)	(State) 2. Transaction Date (Month/Day/Year)		3. Transactio Code (Instr. 8)		ties A sed of 4 and (A) or	cquired (A)	ired, Disposed of, 5. Amount of Securities Beneficially Owned Following Reported Transaction(s) (Instr. 3 and 4)	or Beneficial 6. Ownership Form: Direct (D) or Indirect (I) (Instr. 4)	ly Owned 7. Nature of Indirect Beneficial Ownership (Instr. 4)
Common Stock	09/11/2009		М	5,000	A	\$ 22.15	19,795.697	D	
Common Stock	09/11/2009		М	5,000	A	\$ 27.09	24,795.697	D	
Common Stock	09/11/2009		S <u>(1)</u>	7,400	D	\$ 37.37	17,395.697	D	
Common Stock	09/11/2009		S <u>(1)</u>	100	D	\$ 37.3703	17,295.697	D	
Common Stock	09/11/2009		S <u>(1)</u>	100	D	\$ 37.3705	17,195.697	D	
	09/11/2009		S <u>(1)</u>	100	D		17,095.697	D	

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Common Stock				\$ 37.3706				
Common Stock	09/11/2009	S <u>(1)</u>	2,300	D	\$ 37.371 14,795.697	D		

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

Table II - Derivative Securities Acquired, Disposed of, or Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 3)	2. Conversion or Exercise Price of Derivative Security	3. Transaction Date (Month/Day/Year)	3A. Deemed Execution Date, if any (Month/Day/Year)	4. Transactic Code (Instr. 8)	5. Number on f Derivative Securities Acquired (A) or Disposed of (D) (Instr. 3, 4, and 5)	6. Date Exercisable and Expiration Date (Month/Day/Year)		7. Title and Amount of Underlying Securities (Instr. 3 and 4)	
				Code V	(A) (D)	Date Exercisable	Expiration Date	Title	Amount or Number of Shares
Stock Option (Right to Buy)	\$ 22.15	09/11/2009		М	5,000	01/05/2004(2)	01/05/2014	Common Stock	5,000
Stock Option (Right to Buy)	\$ 27.09	09/11/2009		М	5,000	01/03/2005 <u>(3)</u>	01/03/2015	Common Stock	5,000

Reporting Owners

Reporting Owner Name / Address				
	Director	10% Owner	Officer	Other
GEARY RONALD G 9901 LINN STATION ROAD LOUISVILLE, KY 40223	Х			
Signatures				

Ronald G. Geary, By: T. Richard Riney, Attorney-In-Fact

09/15/2009

**Signature of Reporting Person

Date

Explanation of Responses:

- * If the form is filed by more than one reporting person, *see* Instruction 4(b)(v).
- ** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. See 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).
- (1) On September 11, 2009, the Reporting Person transmitted to the Securities and Exchange Commission a Form 144 covering the sale of the Issuer's common stock reported on Table I.
- (2) These options were part of a previously reported grant of 5,000 on January 5, 2004, by the Issuer to the Reporting Person that vested in two equal installments on January 5, 2004 and January 5, 2005.
- (3) These options were part of a previously reported grant of 5,000 on January 3, 2005, by the Issuer to the Reporting Person that vested in two equal installments on January 3, 2005 and January 3, 2006.
- (4) Represents total number of unexercised stock options held by the Reporting Person as of September 11, 2009.

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *see* Instruction 6 for procedure. Potential persons who are to respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB number.